

WHAT IS CLAIMED IS:

1. An aqueous- or solvent-based, one-component, polyurethane stoving coating composition comprising
  - i) a polyisocyanate blocked with a CH-acidic ester,
  - 5 ii) OH-containing polymeric compound, and
  - iii) 0.5 to 4.0 wt.%, based on the solids content of components i) and ii), of a tetravalent titanium compound.
2. The stoving coating composition of Claim 1 wherein component i) comprises a polyisocyanate blocked with a malonic ester.
- 10 3. The stoving coating composition of Claim 1 wherein the tetravalent titanium compound comprises tetra-n-butyl titanate.
4. The stoving coating composition of Claim 2 wherein the tetravalent titanium compound comprises tetra-n-butyl titanate.
5. A plastic, metal, wood, paper, ceramic, mineral or glass
- 15 substrate coated with the stoving coating composition of Claim 1.

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